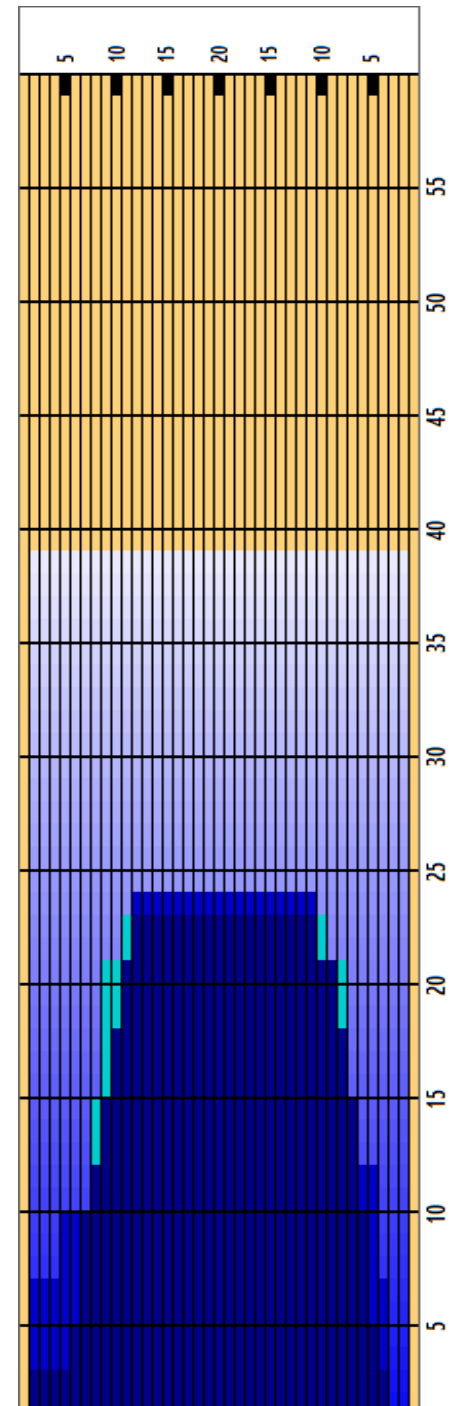


|                      |            |                    |         |                    |          |
|----------------------|------------|--------------------|---------|--------------------|----------|
| Oil Pattern Distance | 39         | Reverse Brush Drop | 36      | Oil Per Board      | Multi ul |
| Forward Oil Total    | 14.77 mL   | Reverse Oil Total  | 8.74 mL | Volume Oil Total   | 23.51 mL |
| Tank Configuration   | Multi Tank | Tank A Conditioner | CURRENT | Tank B Conditioner | ICE      |

|    | START | STOP | LOADS | MICS | SPEED | BUFFER | TANK | CROSSED | START | END  | FEET | T.OIL |
|----|-------|------|-------|------|-------|--------|------|---------|-------|------|------|-------|
| 1  | 2L    | 2R   | 2     | 50   | 14    | 3      | B    | 74      | 0.0   | 1.9  | 1.9  | 3700  |
| 2  | 2L    | 4R   | 1     | 50   | 14    | 3      | B    | 35      | 1.9   | 3.8  | 1.9  | 1750  |
| 3  | 6L    | 5R   | 1     | 50   | 14    | 3      | B    | 30      | 3.8   | 5.7  | 1.9  | 1500  |
| 4  | 7L    | 6R   | 2     | 45   | 18    | 3      | A    | 56      | 5.7   | 10.8 | 5.1  | 2520  |
| 5  | 8L    | 7R   | 2     | 45   | 18    | 3      | A    | 52      | 10.8  | 15.9 | 5.1  | 2340  |
| 6  | 9L    | 8R   | 2     | 45   | 18    | 3      | A    | 48      | 15.9  | 21.0 | 5.1  | 2160  |
| 7  | 11L   | 10R  | 1     | 40   | 18    | 3      | A    | 20      | 21.0  | 23.5 | 2.5  | 800   |
| 8  | 2L    | 2R   | 0     | 40   | 22    | 3      | A    | 0       | 23.5  | 32.0 | 8.5  | 0     |
| 9  | 2L    | 2R   | 0     | 40   | 26    | 3      | A    | 0       | 32.0  | 35.0 | 3.0  | 0     |
| 10 | 2L    | 2R   | 0     | 40   | 26    | 2      | A    | 0       | 35.0  | 39.0 | 4.0  | 0     |

|   | START | STOP | LOADS | MICS | SPEED | BUFFER | TANK | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|------|-------|--------|------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 50   | 30    | 3      | A    | 0       | 39.0  | 24.0 | -15.0 | 0     |
| 2 | 12L   | 11R  | 1     | 45   | 22    | 3      | A    | 18      | 24.0  | 20.9 | -3.1  | 810   |
| 3 | 11L   | 9R   | 1     | 45   | 22    | 3      | A    | 21      | 20.9  | 17.8 | -3.1  | 945   |
| 4 | 10L   | 8R   | 1     | 45   | 22    | 3      | A    | 23      | 17.8  | 14.7 | -3.1  | 1035  |
| 5 | 9L    | 7R   | 1     | 50   | 18    | 4      | B    | 25      | 14.7  | 12.2 | -2.5  | 1250  |
| 6 | 8L    | 5R   | 1     | 50   | 18    | 4      | B    | 28      | 12.2  | 9.7  | -2.5  | 1400  |
| 7 | 5L    | 5R   | 1     | 50   | 18    | 4      | B    | 31      | 9.7   | 7.2  | -2.5  | 1550  |
| 8 | 2L    | 4R   | 1     | 50   | 14    | 4      | B    | 35      | 7.2   | 5.3  | -1.9  | 1750  |
| 9 | 2L    | 2R   | 0     | 50   | 14    | 3      | B    | 0       | 5.3   | 0.0  | -5.3  | 0     |



Cleaner Ratio Main Mix: 5:1 Forward  
 Cleaner Ratio Back End Mix: 5:1 Reverse  
 Cleaner Ratio Back End Distance: 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

| Item             | 3L-7L:18L-18R  | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R  |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description      | Outside:Middle | Middle:Middle  | Inside:Middle   | Middle: Inside  | Middle:Middle  | Middle:Outside |
| Track Zone Ratio | 3:15           | 1:19           | 1               | 1               | 1.07           | 2.53           |

