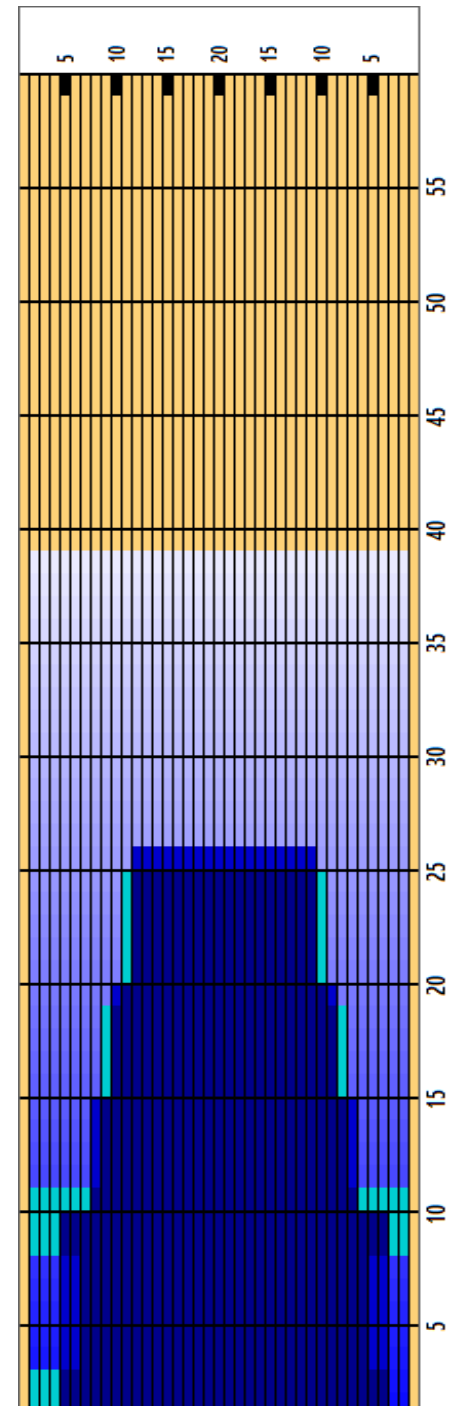


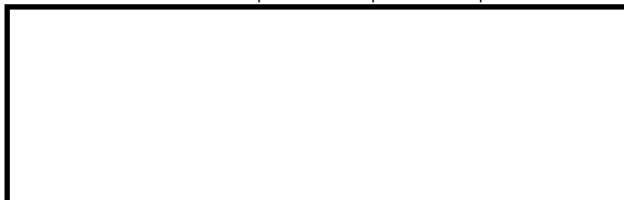
Oil Pattern Distance	39	Reverse Brush Drop	35	Oil Per Board	Multi ul
Forward Oil Total	14.955 mL	Reverse Oil Total	8.82 mL	Volume Oil Total	23.775 mL
Tank Configuration	Multi Tank	Tank A Conditioner	CURRENT	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	50	14	3	B	74	0.0	1.9	1.9	3700
2	2L	4R	1	50	14	3	A	35	1.9	3.8	1.9	1750
3	7L	6R	2	50	18	3	A	56	3.8	8.9	5.1	2800
4	2L	2R	1	45	18	3	A	37	8.9	11.4	2.5	1665
5	9L	8R	3	45	18	3	A	72	11.4	19.0	7.6	3240
6	11L	10R	2	45	22	3	A	40	19.0	25.2	6.2	1800
7	2L	2R	0	45	22	3	A	0	25.2	35.0	9.8	0
8	2L	2R	0	45	26	3	A	0	35.0	39.0	4.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	30	3	B	0	39.0	26.0	-13.0	0
2	12L	11R	2	45	22	3	B	36	26.0	19.8	-6.2	1620
3	10L	9R	2	45	18	4	B	44	19.8	14.7	-5.1	1980
4	8L	7R	2	45	18	4	B	52	14.7	9.6	-5.1	2340
5	5L	4R	2	45	14	4	B	64	9.6	5.7	-3.9	2880
6	2L	2R	0	45	14	3	B	0	5.7	0.0	-5.7	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3:27	1:27	1	1	1.14	2.79

