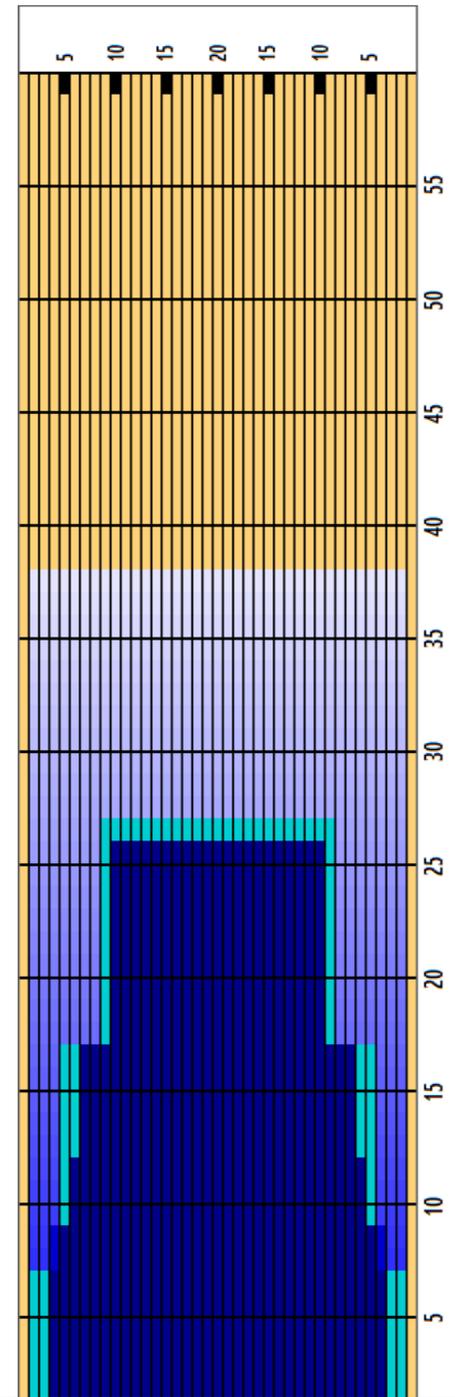


|                      |            |                    |         |                    |           |
|----------------------|------------|--------------------|---------|--------------------|-----------|
| Oil Pattern Distance | 38         | Reverse Brush Drop | 38      | Oil Per Board      | Multi ul  |
| Forward Oil Total    | 16.085 mL  | Reverse Oil Total  | 8.95 mL | Volume Oil Total   | 25.035 mL |
| Tank Configuration   | Multi Tank | Tank A Conditioner | CURRENT | Tank B Conditioner | ICE       |

|   | START | STOP | LOADS | MICS | SPEED | BUFFER | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 4     | 50   | 18    | 3      | A    | 148     | 0.0   | 7.6  | 7.6  | 7400  |
| 2 | 5L    | 5R   | 4     | 45   | 18    | 3      | A    | 124     | 7.6   | 17.8 | 10.2 | 5580  |
| 3 | 9L    | 9R   | 3     | 45   | 22    | 3      | A    | 69      | 17.8  | 27.1 | 9.3  | 3105  |
| 4 | 2L    | 2R   | 0     | 45   | 22    | 3      | A    | 0       | 27.1  | 38.0 | 10.9 | 0     |

|   | START | STOP | LOADS | MICS | SPEED | BUFFER | TANK | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|------|-------|--------|------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 50   | 26    | 3      | B    | 0       | 38.0  | 26.0 | -12.0 | 0     |
| 2 | 10L   | 10R  | 3     | 50   | 22    | 3      | B    | 63      | 26.0  | 16.7 | -9.3  | 3150  |
| 3 | 7L    | 7R   | 2     | 50   | 18    | 3      | B    | 54      | 16.7  | 11.6 | -5.1  | 2700  |
| 4 | 6L    | 6R   | 1     | 50   | 18    | 3      | B    | 29      | 11.6  | 9.1  | -2.5  | 1450  |
| 5 | 4L    | 4R   | 1     | 50   | 14    | 3      | B    | 33      | 9.1   | 7.2  | -1.9  | 1650  |
| 6 | 2L    | 2R   | 0     | 50   | 14    | 3      | B    | 0       | 7.2   | 0.0  | -7.2  | 0     |



Cleaner Ratio Main Mix 5:1 Forward  
 Cleaner Ratio Back End Mix 5:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

|  |
|--|
|  |
|--|

| Item             | 3L-7L:18L-18R  | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R  |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description      | Outside:Middle | Middle:Middle  | Inside:Middle   | Middle: Inside  | Middle:Middle  | Middle:Outside |
| Track Zone Ratio | 2.23           | 1.11           | 1               | 1               | 1.11           | 2.23           |

